

**Announcement of Contest of Tenders
Inquiry on the contract:**

"The acquisition of pouring unit with stopper"

1. Name and address of the Buyer.

Metalpol – Węgierska Górka
34-350 Węgierska Górka
Kolejowa Street 6

2. Subject of the order

Delivery of the pouring furnace with stopper together with auxiliary systems ensuring the precise and continuous pouring and stable metallurgical quality of the cast iron (ie. The pouring unit with stopper)

Pouring unit parameters:

- Usable capacity of the pouring unit (net capacity) - 4 tons
- Induction heating of metal carried by the inductor or induction coils
- The press-pour type system with the use of a protective nitrogen atmosphere in order to guarantee an optimized casting of ductile cast iron.

Elements of the pouring unit:

- The control system takes into account the flooding:
 - ✓ PLC controller
 - ✓ Control panel with monitor, providing the ability to set the operating mode of the pouring unit
 - ✓ software that provides:
 - synchronization with the molding line
 - automatic data memory and programmes for pouring of then castings
 - graphic diagram of the pouring unit
 - storage of process data
 - indication of the level of metal inside the pouring furnace and the estimated weight calculated from pressure
 - problem diagnosis for advanced estimation of maintenance required
 - predefined power levels
 - automatic pouring cycles
 - ability to connect the pouring unit to the internal network of the Buyer
- Optical pouring system fully automatic and additional auxiliary pouring system with teach – in capability
- Stopper mechanism with the stopper cleaning system,
- Automatic Inoculation System
- The optical system for measuring the metal temperature
- The weighing system of the metal in pouring unit
- The device (skip) to pour the metal from the ladle into pouring unit fully integrated with the pouring unit
- An automated device to pour out the metal from the pouring unit
- Equipment to ensure longitudinal and transverse travel of the pouring unit
- The system to synchronize the pouring unit with the molding line
- Connection Cabinet
- The cooling system of the pouring unit type water - water

- Gas burners for heating the pouring spout and for the heating the bath of the pouring unit (if necessary)
- Devices for emergency tilt to pour out the metal from the pouring unit.

Guarantee and elements of the service package:

- A set of materials (refractories and others) necessary to comply with the first refractory of the pouring unit,
- Spare filling and pouring spout
- The package of quickly wearing spare parts guaranteeing the unstoppable operation of the pouring unit
- Spare inductor or elements of inductor coil
- Supervision of the assembly and start-up (accommodation and travel costs of the service included)
- Guarantee Package for complete device with all its components

3. The period for the realization of the contract.

A maximum of 7 months from signing the contract.

4. Place of the delivery

DAP Metalpol
 Metalpol - Węgierska Górka Sp. o.o.
 Kolejowa Street 6
 34-350 Węgierska Górka
 POLAND

5. Partial orders.

Buyer does not accept partial bids.

6. Information about the variant tenders.

Buyer does not accept the variant tenders.

7. Conditions for the participation in the contest and assessment of the fulfillment of these conditions.

7.1 In the contest can participate contractors who meet the following conditions:

- a. are authorized to perform the activity or activities in the area corresponding to the subject of the contract,
- b. have the necessary knowledge and experience and technical potential and personnel capable of performing the contract.
- c. have appropriate credentials certifying the identical or similar machines in Poland and in the world within the past few years.
- e. ensure the opportunity to purchase any spare parts of the supplied equipment for a period of not less than 10 years.

8. The list of statements and documents to be provided by the contractor to confirm the fulfillment of conditions for participation in the contest.

8.1 In order to meet the requirement set out in section 7.1:

Current extract from the relevant registry or current certificate of entry in the business register, if separate regulations require an entry in the registry or the registry of business activity, issued

not earlier than 6 months before the deadline for receipt of tenders and other relevant certificates evidencing the potential to fulfill the order, in particular references confirming the execution of at least few identical or similar molding machines in last years.

8.2. In order to meet the requirement set out in section 14:

A statement by the tenderer to the lack of capital or personal connections with the Buyer.

9. Persons authorized to contact the Contractors:

Jan Jurasz	Zbigniew Rzepała	Paweł Zaziębło
phone: (33) 8641801	phone: (33) 8641801	phone: (33) 8641801
mobile: 505 107 348	mobile : 505 714 884	mobile : 519 309 423
e-mail: j.jurasz@metalpol.com	e-mail: z.rzepala@metalpol.com	e-mail: p.zaziebło@metalpol.com

10. Place and date of the sending the tenders.

The tender can be supplied as follows:

- by mail to: Węgierska Górka, Kolejowa Street 6, 34-350 Węgierska Górka
- by e-mail to: metalpol@metalpol.com
- personally in the office Metalpol Węgierska Górka Sp. o.o., ie .: 34-350 Węgierska Górka, Kolejowa Street 6,

Deadline time for sending the tenders is 22 June 2016 3.00 p.m.

11. The term of validity of the tenders.

The Contractor shall remain bound by the tender for 60 days. This period begins with the submission of deadline for sending the tenders.

12. Date and place of opening of tenders.

The opening of bids will take place on 23.06.2016r. at the Purchaser. Employer does not provide for the public opening of tenders. The Employer, after the opening of tenders, is permitted to send to potential Bidders question to clarify the tender in accordance with the criteria and the scope defined in section 2 "Subject of the order" and section No. 13. "Tender evaluation criteria and a description of how their calculations."

13. Award criteria of the tenders and a description of how they are calculated.

The maximum number of points possible to achieve – 100

No.	Type of the criteria	Score	Evaluation method
1.	Price	From 0 to 50	Ratio of the lowest prices to the price in the rated tender, multiplied by 50.
2.	Payment period	From 0 to 20	Ratio of the payment period in the rated tender to the payment period in the tender with the longest payment period, multiplied by 20.
3.	Energy consumption in kWh per 1 hour, including:	From 0 to 20	The aggregate of the points from criteria number 3a and 3b.
3a.	Energy consumption in kWh per 1 hour of production in workdays during normal work (pouring mode)	From 0 to 10	Ratio of the Energy consumption in the tender with the lowest energy consumption to the energy consumption in the rated tender, multiplied by 10.
3b.	Energy consumption in kWh per 1 hour outside of working days (weekends)	From 0 to 10	Ratio of the Energy consumption in the tender with the lowest energy consumption

			to the energy consumption in the rated tender, multiplied by 10.
4.	Warranty	From 0 to 10	Ratio of the warranty period in the rated tender to the warranty period of the tender with the longest warranty period, multiplied by 10.

14. In the tender cannot participate companies personally or by capital connected to the customer.

Through capital or personal connections are understand the interactions between the beneficiary or persons approved to commit the beneficiary or persons performing on behalf of the beneficiary's activities related to the prepare and undertake the procedure for selecting the contractor and the contractor itself, in particular by:

- a) participation in the company as a partner or partnership,
- b) the possession of at least 10% of shares or stocks,
- c) to function as the member of the management board, or supervisory board, proxy or plenipotentiary,
- d) to have the relationship of the marriage, the consanguinity or affinity in a straight line, the second degree of kinship or affinity of the second degree in the collateral line or by adoption, guardianship or custody.

15. Other information.

By submitting a tender Bidder agrees to provide to the other Bidders tender details. The tenderer has the right to refuse to provide to the technical details of the contract.

The Contractor reserves the right to:

- 1) carry additional negotiations with two bidders whose tenders had won the highest number of points as a result of an assessment in accordance with the evaluation criteria set out in section 13,
- 2) change the terms of the contract in accordance with section 14,
- 3) revoke the tender,
- 4) leave without consideration the tender, that is contrary to the requirements of this question.

Węgierska Górka, 15 June 2016

PREZES ZARZĄDU
Marek Podgrodzki

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